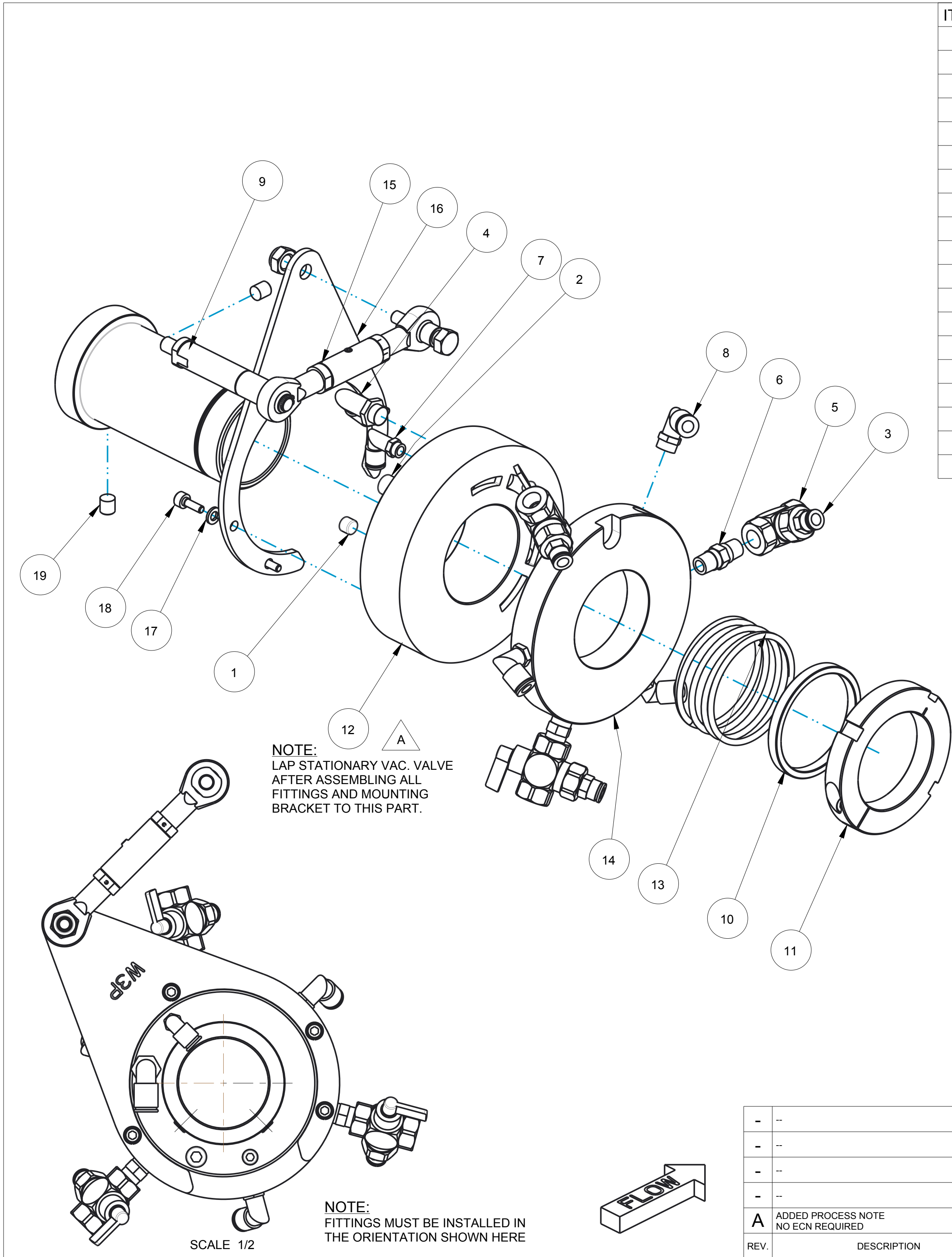
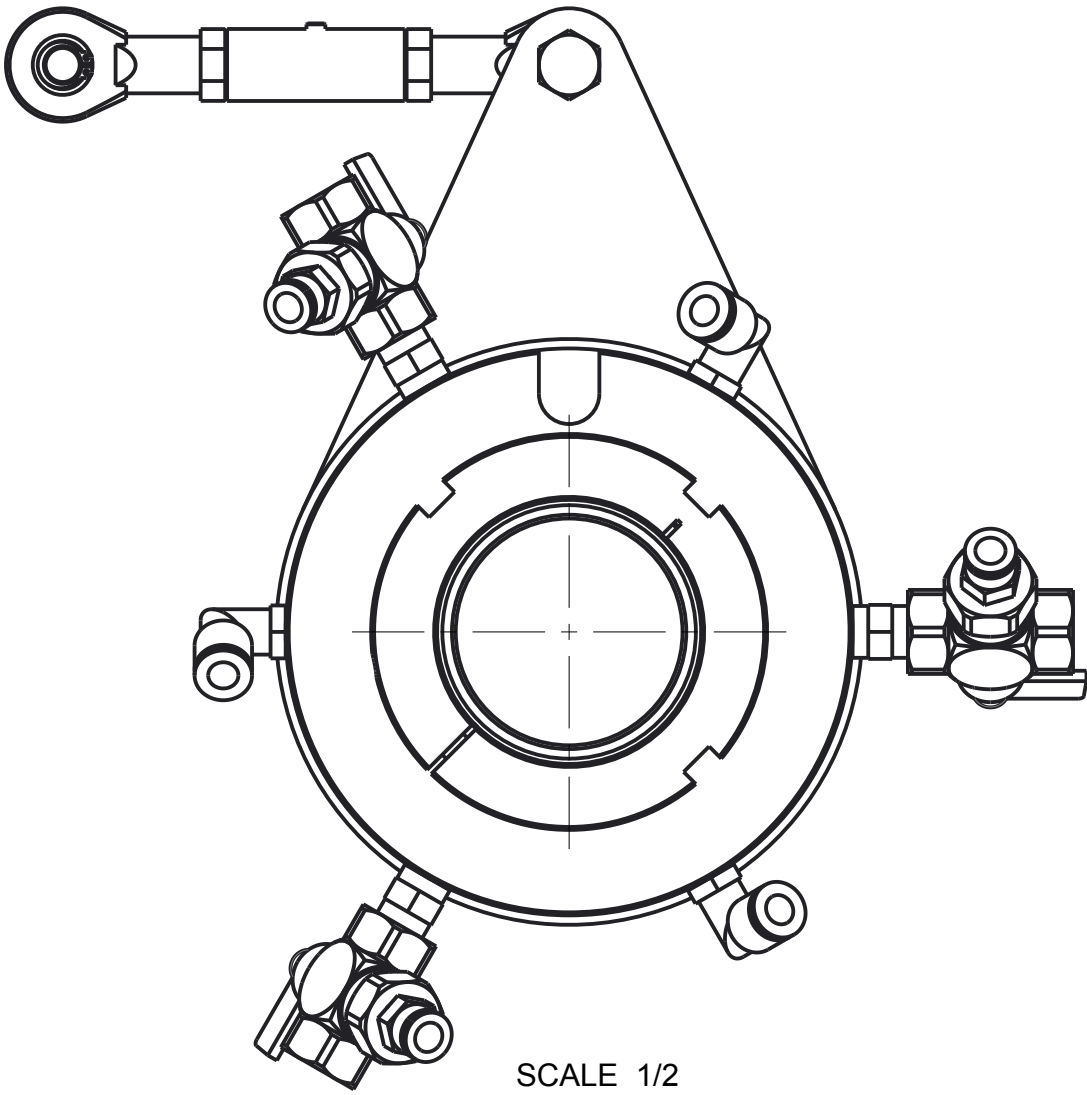




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BRASS HEX HEAD SOCKET PLUG x 1/8 NPT MALE	09-036108-6684-0
2	1	BRASS HEX HEAD SOCKET PLUG x 1/4 NPT MALE	09-036274-6684-0
3	3	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
4	1	90 DEG MALE ELBOW, 1/2IN TUBE TO 1/4NPT	09-038645-6684-0
5	3	3-WAY DIVERTER VALVE	U5000171P
6	3	BRASS HEX NIPPLE, 1/4 NPT	U5000176P
7	1	90 DEG MALE ELBOW, 1/4IN TUBE TO 1/8NPT	U5000235P
8	3	90 DEG MALE ELBOW, 8mm TUBE TO 1/4 NPT	U5000236P
9	1	VACUUM VALVE BUSHING	U5001098M
10	1	SPACER, VACUUM VALVE	U5001121M
11	1	CLAMP NUT, 2.751-18 TYP CNS	U5001122P
12	1	STATIONARY VAC. VALVE, W3P, W3S	U5002220M
13	1	COMP. SPRG, 3.156 OD x 1.88 LG x .162 DIA	U5002850P_CFG1
14	1	ROTATING VALVE	U5007994M
15	1	ASSY, LINK BALL ARM	U5008059M
16	1	VAC.VALVE TORQUE ARM, W3P, RH	U5008296M
17	4	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
18	4	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 16.0 LG (STN STL)	U6003060P_EXP
19	2	"EXP" OVAL SET SCREW, M10X1.5 x 12.0 LG (STN STL)	U6003412P_EXP



NOTE:
FITTINGS MUST BE INSTALLED IN
THE ORIENTATION SHOWN HERE

				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.																													
				1250M MACHINE				5031 SERIAL NUMBER				CARTON FEEDER SUB ASSEMBLY				RH MACHINE REMARKS																	
				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING																													
				GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS J12				CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°				BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)				 METRIC				MATERIAL: SEE BOM FINISH:													
-				--																													
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A				ADDED PROCESS NOTE NO ECN REQUIRED				KJW 6/12/09								TITLE: ASSY, VAC. VALVE, W3P, RH				MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE													
REV.				DESCRIPTION				BY DATE				CHK'D DATE				1/2 SCALE		Released LEVEL		C DRW. SIZE		DRW. N°		U5008294M				A REV		N/A VER		1/1 SHEETS	